

# METAL CATALOG

Bimetal M42 — Hakansson

Bimetal M51 — Hakansson

Carbon Bands

2026 EDITION

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**TEHNOLES OOD**

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# Metal Catalog

Bimetal cutting bands by Hakansson Sagblad (Sweden) and carbon bands for non-ferrous metals



We supply bimetal M42 and M51 cutting bands from the leading manufacturer Hakansson Sagblad (Sweden), plus carbon bands for non-ferrous metals such as aluminium, copper and brass. Available in a wide range of sizes and tooth pitches.

## BIMETAL M42 — HAKANSSON (SWEDEN)

Versatile multi-purpose blade with HSS M42 tooth tip and flexible spring-steel body. Excellent durability and clean cuts across a wide range of structural and tool steels.



SIZE b x s (mm)	TOOTH PITCH / TPI
13 x 0.65	8/12 · 10/14
20 x 0.9	4/6 · 5/8 · 8/12 · 10/14
27 x 0.9	3/4 · 4/6 · 5/8 · 8/12
34 x 1.1	2/3 · 3/4 · 4/6 · 5/8 · 8/12
41 x 1.3	2/3 · 3/4 · 4/6 · 5/8
54 x 1.3	2/3 · 3/4 · 4/6
54 x 1.6	2/3 · 3/4 · 4/6

## BIMETAL M51 — HAKANSSON (SWEDEN)

Heavy-duty blade with increased tooth-zone hardness and chrome-plated flexible body. Designed for solid cross-sections, high-alloy and stainless steels, and thick-walled profiles.



SIZE b x s (mm)	TOOTH PITCH / TPI
27 x 0.9	3/4 · 4/6 · 5/8 · 8/12
34 x 1.1	2/3 · 3/4 · 4/6 · 5/8 · 8/12
41 x 1.3	2/3 · 3/4 · 4/6 · 5/8
54 x 1.3	2/3 · 3/4 · 4/6
54 x 1.6	2/3 · 3/4 · 4/6

## CARBON BANDS — NON-FERROUS METALS

Economical carbon-steel bands for aluminium, copper, brass and other non-ferrous metals. Optimised for high-speed precision cutting with low blade wear.



SIZE b x s (mm)	TOOTH PITCH / TPI
6 x 0.65	6 · 8 · 10 · 14
8 x 0.65	6 · 8 · 10 · 14
10 x 0.65	6 · 8 · 10 · 14 · 18
13 x 0.65	4 · 6 · 8 · 10 · 14 · 18
20 x 0.8	4 · 6 · 8 · 10 · 14 · 18
25 x 0.9	4 · 6 · 8 · 10 · 14 · 18



# TEHNOLES

Innovation Sharpened to Perfection

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